Westenergie AG - Eurotest

Test report

No.: 20_389-1 **Version: 1/1**

Customer	:	Hauff-Technik GmbH & Co. KG Robert-Bosch-Str. 9 89568 Hermaringen
Test object	:	Earthing wall bushing
Type	:	HEA P M16
Manufacturer	:	Hauff-Technik GmbH & Co. KG
Date of receipt	:	01.02.2021
Date of test	:	10.02.2021
Applied test regulations	:	- By prescription of the manufacturer - According to DIN EN 50522 (VDE 0101-2):2011-11, Annex D
Test carried out	:	Short circuit tests on an earthing wall bushing with 11 kA/1 s
Test result	:	The earthing wall bushing, type HEA P M16 of the manufacturer Hauff-Technik GmbH & Co. KG **passed** the short circuit tests with 11 kA/1 s by prescription of the manufacturer according to DIN EN 50522 (VDE 0101-2):2011-11, Annex D. The maximum allowed temperature of 300 °C was not reached. No damage was visible at the test object after the tests.
Specialist testers	:	Alexander Herbst; Ahmet Karakavak; Christoph Pieper

Dortmund, 05.03.2021

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Test engineer

Report No. 20_389-1 contains 8 pages and 3 annexes.

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Summary

The Westenergie AG, Eurotest carried out short circuit tests with 11 kA/1 s on an earthing wall bushing manufactured by Hauff-Technik GmbH & Co. KG by prescription of the manufacturer according to DIN EN 50522 (VDE 0101-2):2011-11, Annex D.

Result:

The earthing wall bushing, type HEA P M16 of the manufacturer Hauff-Technik GmbH & Co. KG **passed** the short circuit tests with 11 kA/1 s by prescription of the manufacturer according to DIN EN 50522 (VDE 0101-2):2011-11, Annex D. The maximum allowed temperature of 300 °C was not reached. No damage was visible at the test object after the tests.

Contents: Page:

1. Applied test regulations....4
2. Technical data of the test object....4
3. Test and measuring equipment....5
4. Tests carried out and results....6
5. Overall result....8

Annex:

01 Data sheet of the test object (1 page)
02 Current -/time-diagrams (2 pages)
03 Temperature-/time-diagrams (1 page)

1 Applied test regulations

By prescription of the manufacturer according to

DIN EN 50522 (VDE0101-2):2011-11

Earthing of power installations exceeding 1 kV a.c.;
German version EN 50522:2010

Prescription of the manufacturer:
- Short circuit test with 11 kA/1 s
- Maximum allowed temperature: 300 °C
- No visible damage

2 Technical data of the test object

Test object:	Earthing wall bushing
Type:	HEA P M16
Manufacturer:	Hauff-Technik GmbH & Co. KG
Concrete block:	WU – concrete C 25/30

3 Test and measuring equipment

Equip.-No.	cal.	Equipment	Type	Manufacturer
ET-811	*	Fibre Optic Isolated Digitizing Sub-system	GEN7t	HBM
ET-533		50 kA high-current test equipment	GDPN 5000/12 Sp	SIEMENS
ET-651	*	Digitizing Oscilloscope	DL750	Yokogawa
ET-556	*	Digital sampling microhmeter	DSM 200	T&R Test Equipment Limited
ET-1025	*	High current measurement system	HSM-S	RWE Eurotest GmbH

*) Measuring equipment is calibrated based on national and international reference standards. Calibration certificates can be inspected on request.

Table 1: Test and measuring equipment

The measurement uncertainty of the measuring instruments has been calculated and is archived by Eurotest. Documents can be inspected on request.

4 Tests carried out and results

The Westenergie AG, Eurotest carried out short circuit tests with 11 kA/1 s on an earthing wall bushing manufactured by Hauff-Technik GmbH & Co. KG by prescription of the manufacturer according to DIN EN 50522 (VDE 0101-2):2011-11, Annex D.

The test objects were connected with 240 mm² copper cables to the test transformer. One cable was connected to the earthing bushing, 1 cable was connected to a flat steel angle, mounted in the cross connector.

Figure 1: Test setup

The temperatures of the test objects were measured with 0,5 mm NiCr-Ni-Thermocouples (See figure 2). The measuring points were: T01 at the core material and T02 at the base of the cross connector .

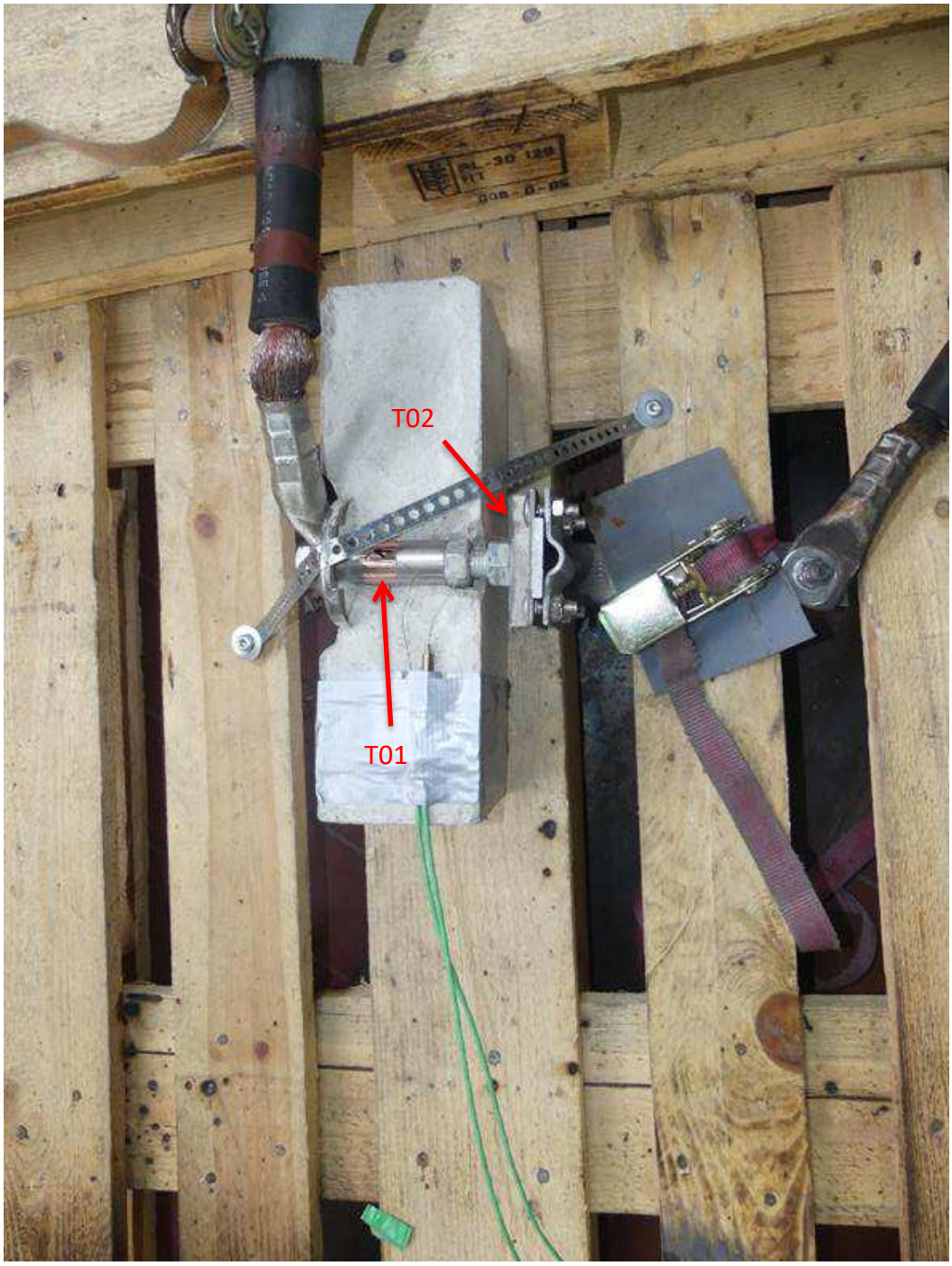


Figure 2: Positions of the thermocouples

The results of the short circuit tests are given in table 3.

Test	I_{RMS} [kA]	t [s]	I^2t [MA²s]	Maximum measured temperatures [°C]	
1	11.15	1.004	124.8	T01: 276.1	T02: 121.1
2	11,15	1.004	124.7	T01: 261.7	T02: 99.2

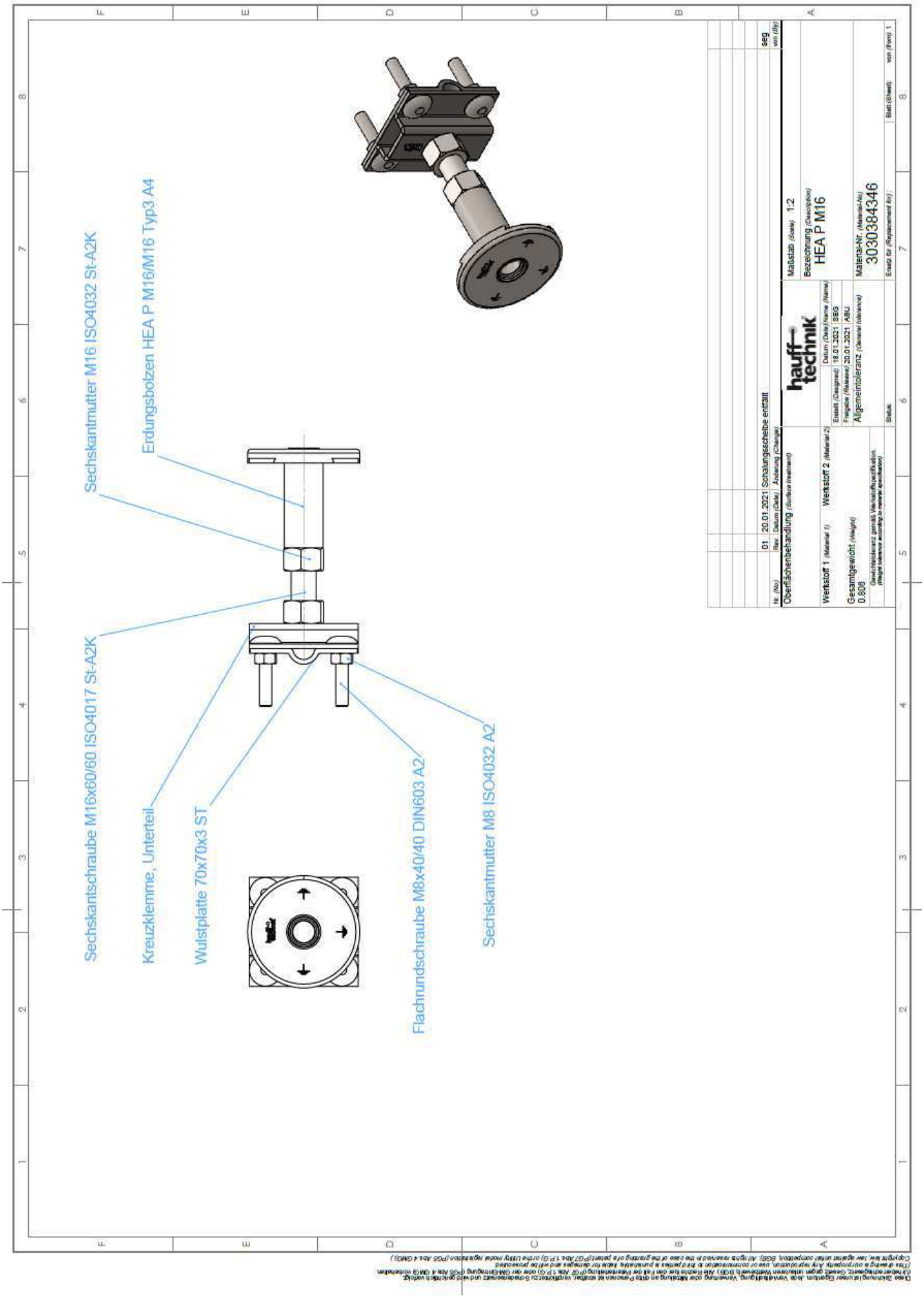
Table 3: Results of the tests

The maximum allowed temperature of 300 °C was not reached during the short circuit tests.

5 Overall result

The earthing wall bushing, type HEA P M16 of the manufacturer Hauff-Technik GmbH & Co. KG **passed** the short circuit tests with 11 kA/1 s by prescription of the manufacturer according to DIN EN 50522 (VDE 0101-2):2011-11, Annex D. The maximum allowed temperature of 300 °C was not reached. No damage was visible at the test object after the tests.

- End of report -


Sechskantmutter M16 ISO4032 St-A2K
Erdungsbolzen HEA P M16/M16 Typ3 A4
Sechskantschraube M16x60/60 ISO4017 St-A2K
Kreuzklemme, Unterteil
Wulstplatte 70x70x3 ST
Flachrundschraube M8x40/40 DIN603 A2
Sechskantmutter M8 ISO4032 A2
Maßstab (Scale) 1:2
Bezeichnung (Description)
HEA P M16
Material-Nr. (Material-No)
3030384346
Oberflächenbehandlung (Surface treatment)
Werkstoff 1 (Material 1)
Werkstoff 2 (Material 2)
Gesamtgewicht (Weight)
0.806
Allgemeintoleranz (General tolerance)
Schalungsscheibe entfällt
20.01.2021

Current-/time-diagrams

Test-No.: 20_389 Test 1 11.02.2021

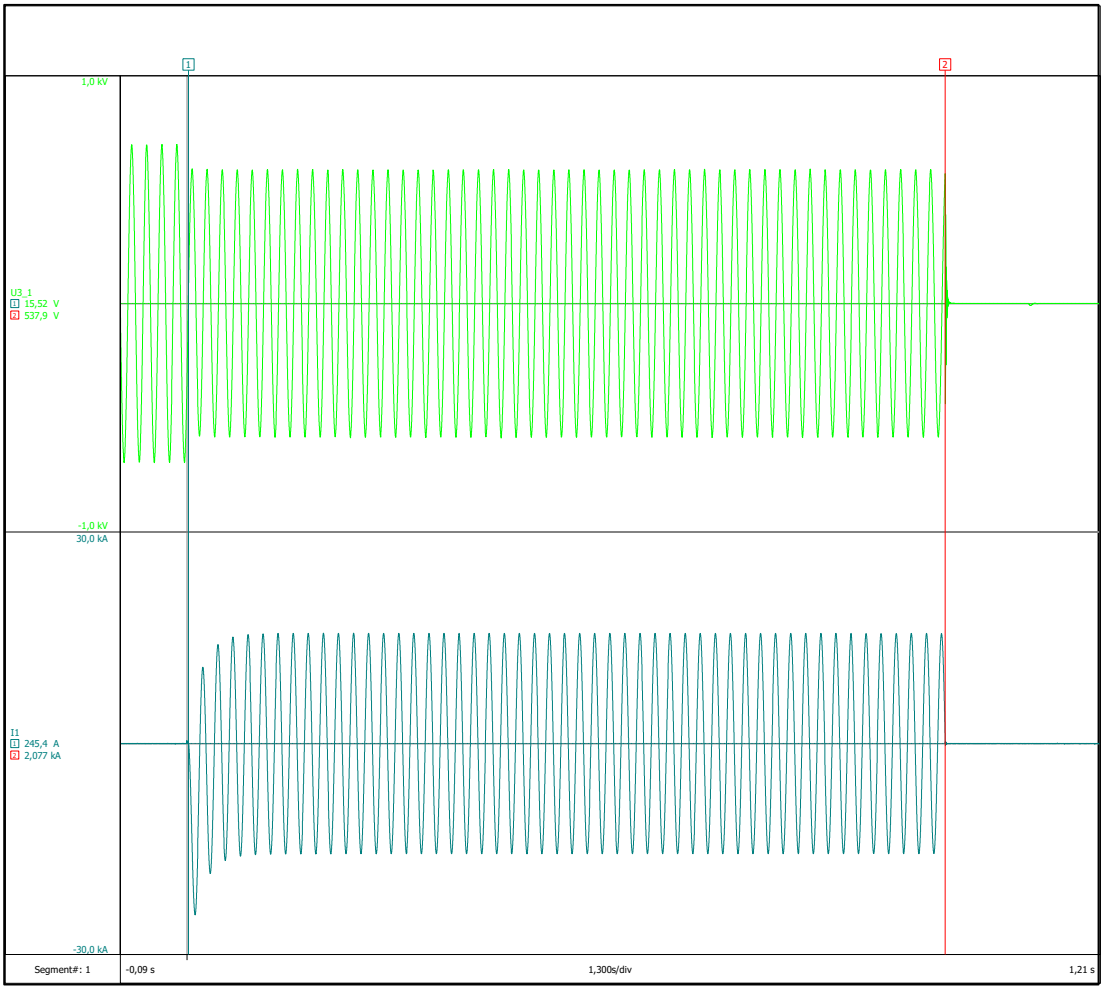


Table		
U3_1_eff	410,2	V
I1_eff	11,15 k	A
I1²t	124,8 M	A²s
I1_max	-24,40 k	A
Time	1,004	s

Settings of the high current plant		
	L1	L3
U [V]	488	488
R_{slide} [mΩ]	0	0
R_{fixed} [mΩ]	0	0
X_L	i	i
Phi	0°	0°

Ambient temperature:	20 °C
Humidity:	12 %

Test-No.: 20_389 Test 2 11.02.2021

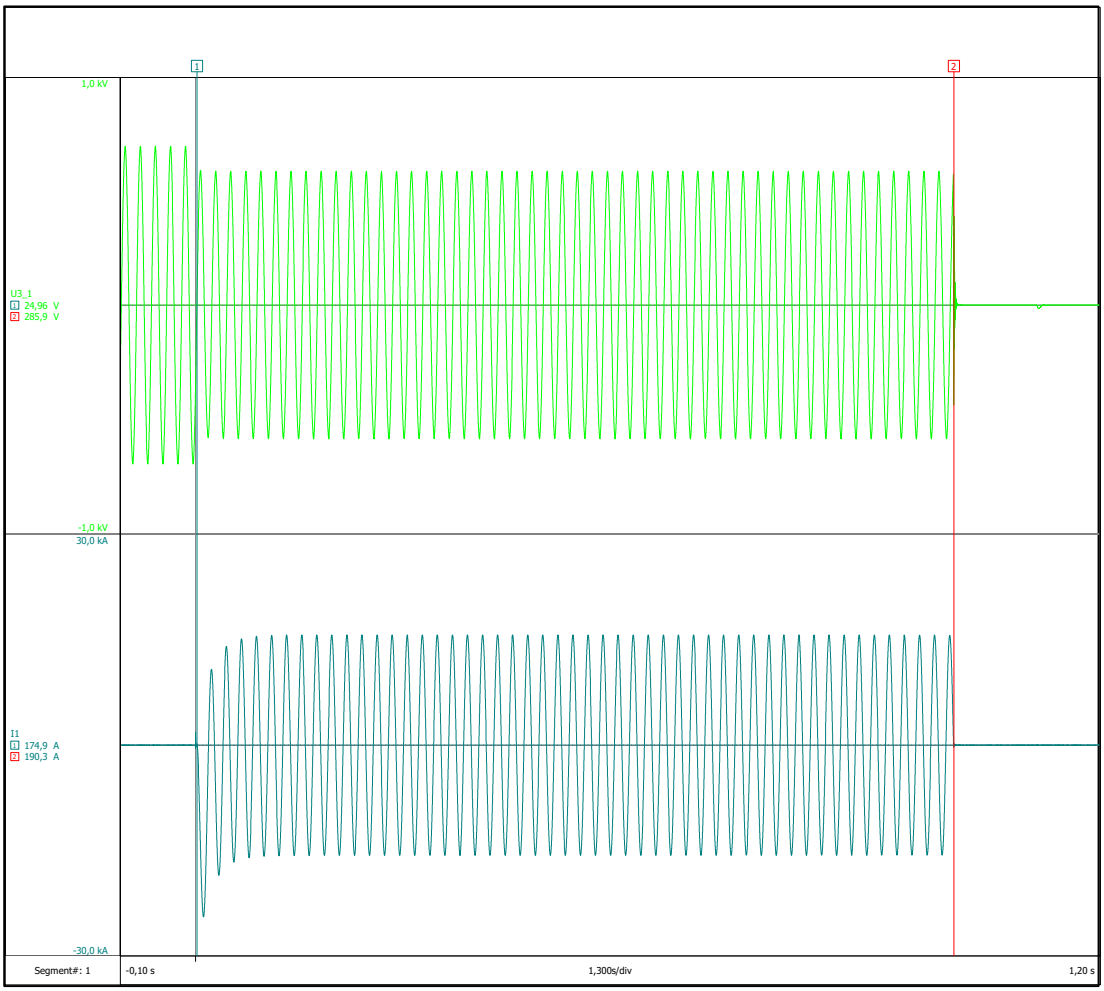


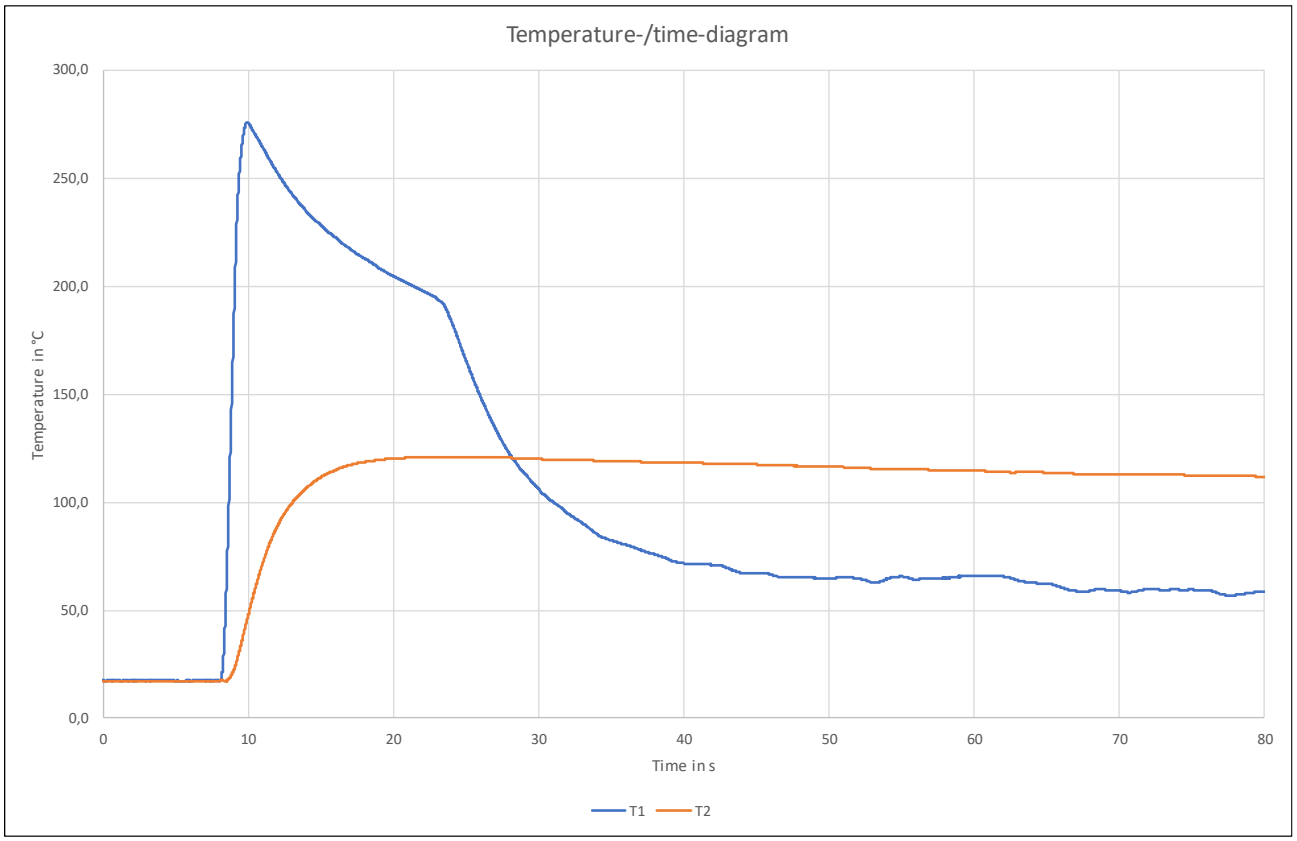
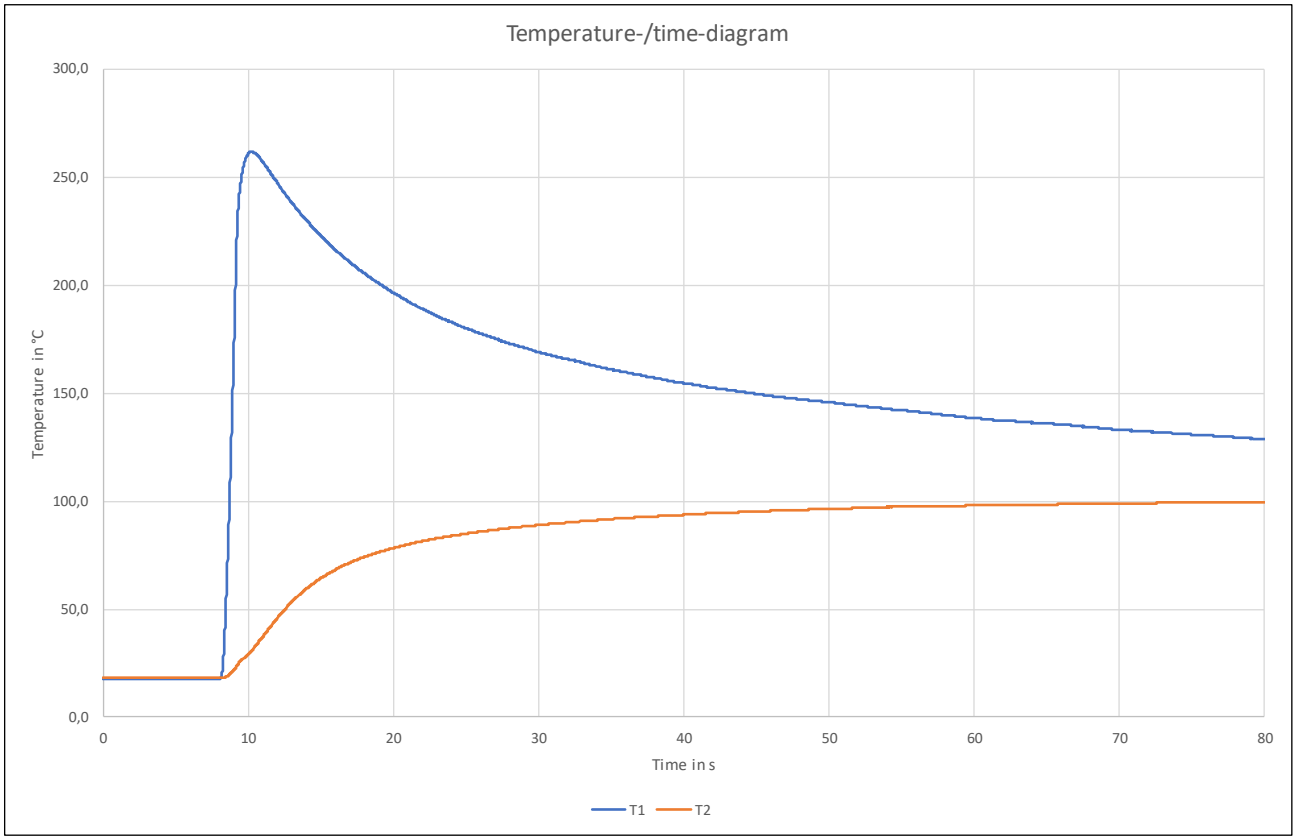
Table		
U3_1_eff	410,4	V
I1_eff	11,15 k	A
I1²t	124,7 M	A²s
I1_max	-24,47 k	A
Time	1,004	s

Settings of the high current plant		
	L1	L3
U [V]	488	488
R_{slide} [mΩ]	0	0
R_{fixed} [mΩ]	0	0
X_L	i	i
Phi	0°	0°

Ambient temperature:	20 °C
Humidity:	12 %

Temperature-/time-diagrams

Test 1



Test 2